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Sunriver news

FINELY CRAFTED CABINET DOORS & DOVETAIL DRAWER
BOXES FOR THE WOODWORKING INDUSTRY.

Let us know what products and woodworking information you'd like to read about. If you have any suggestions as to how we can better serve you, please email us at info@sunriverindustries.com.

Introducing the Sunriver Collection

There is now an easier way to order from Sunriver. We have created the Sunriver Collection, which represents some of our most popular door style and profile combinations. Each named door has its own set of specifications that include frame width, grain direction, panel, inside, and outside profiles. The specifications *cannot be modified* for these particular named doors.

Ordering from the Sunriver Collection is a


simple 3-step process. Simply tell us the:

- 1) Door or Drawer Front Name
- 2) Wood Specie
- 3) Size

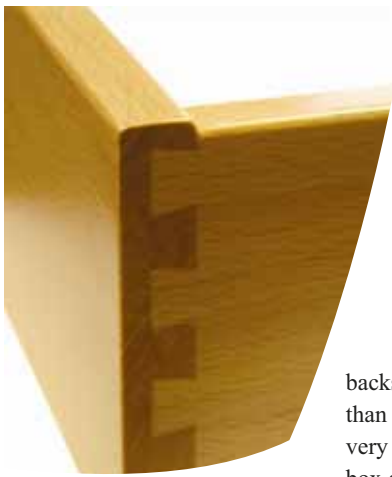
That's it! You can still create custom looks through our wide selection of profiles and other custom options. Just be sure to order using our standard terminology (RC 2 1/4, RP 2 1/2, etc) as described in our catalog.



EMAIL YOUR ORDERS



Many of you may not be aware that you can send us your orders via email. The address is orders@sunriverindustries.com. The only requirement is that you use the Sunriver order form. The order form is a PDF document, and you must have Adobe Acrobat to save changes to the form. This provides a nice alternative for those who prefer email over fax. In fact, email is our preferred method as the data on the order form is much easier for us to read, thus reducing the chance of errors. Another advantage for you is the form has the profiles built in so you can simply select them from a list! This form is available on our website www.sunriverindustries.com.



New Euro Beech Dovetail Standard

The switch to the new standard will be effective September 18th.

As our dovetail drawer box business continues to grow, we find that it is important to standardize our processes as much as possible. When we produce our drawer side material, we pass the lumber through a six-head Weinig moulder. This gives us the opportunity to size the material to exact thickness and width, cut the dado, and radius the top edge in one pass, and do so with extreme accuracy and consistency. When machining the top edge radius prior to drawer assembly, a small gap appears at the top of the joint between the side and the front and back of the drawer. As a way of eliminating this gap many drawer box manufacturers make the fronts and

backs approximately 1/8" taller than the sides. We think this is a very nice quality looking drawer box and have decided to adopt this method in our standard drawer box construction. Our 1/2" 9-ply Baltic birch drawer boxes will be constructed this same way. Other top edge details will still be available but there will be an additional charge for those options.

In addition to the above change, we are also making euro beech our standard solid wood drawer box material. Euro beech, like eastern hard maple, is a very hard wood, has great machining characteristics but is more uniform in color than maple. It has long been a very popular wood for drawer boxes. We will only inventory pre-machined drawer side material in

5/8" thickness, since more than 90% of our solid wood drawers are ordered in this thickness. 1/2" thick material will be available but with a small up-charge and an additional day of lead time.



These changes are motivated by our desire to improve quality, shorten lead time, and gain efficiencies that aid in our ability to offer competitive prices. We are confident you will find the beech material to be superior and the small changes in construction a real improvement in the final look of the product.

NEW CATALOG

Our new catalog, both in print and on CD, is now available. We'd like to say a special thank you to Hayes Cabinets for providing the beautiful photographs of the two kitchens on the back cover and inside back cover of the catalog.

There have been some notable additions to the catalog. At the front of the catalog, you will find the photographs and specifications for the doors in the Sunriver Collection. In addition to our door and drawer box offering, we have also added millwork. You will find a small selection of crown, base, under cabinet, and corner moulding. Finally, we've made changes to the naming convention of all cope & stick doors that we feel will be easier for people to remember. The series number has been replaced by the frame width. Below are a few examples. Please see the catalog for the complete list.



Old Name	New Name
RC 200	RC 2 1/4
RC 500	RC 2 1/2
RP 300	RP 2 1/4
RP 600	RP 2 1/2

**MEET SUNRIVER
PERSONNEL:
Rick Samuelson**



Rick is responsible for purchasing and production scheduling. He joined Sunriver in 2003. Previously, he worked for Haworth. He is the one to ask regarding non-standard wood species, material specifications, and special lead time requests.

**Sunriver
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